

# AGENDA



**NATIONAL ASSOCIATION OF REALTORS®**  
**2021 REALTORS® LEGISLATIVE MEETINGS**  
**State and Local Issues Policy Committee**  
**Thursday, May 6, 2021**  
**10:00am-11:00am CT**  
**(11:00am-12:00pm ET, 9:00am-10:00am MT, 8:00am-9:00am PT)**

**CHAIR** Stephen Antoni (RI)  
**VICE CHAIR** Cole Cannon (OH)  
**COMMITTEE LIAISON** Asa Fleming (NC)  
**STAFF EXECUTIVE** Melissa Horn (DC)

**PURPOSE** To identify, analyze and recommend policies affecting state and local issues impacting Real Estate and Housing which are not within the authority of existing NAR Committees. The Committee seeks to educate and assist REALTOR® Associations and REALTORS® in acting as spokespersons in their communities to advocate on these challenges and be a part of equitable solutions. The Committee shares ideas on how to effectively lobby and support relevant REALTOR® policies at the state and local level.

## **I. Welcome & Meeting Overview: Stephen Antoni (RI), Chair**

- A. [Ownership Disclosure and Conflict of Interest Statement](#)
- B. 100% RPAC Challenge
- C. Approval of [2020 November REALTOR® Conference & Expo Minutes](#)

## **II. Avail Landlord Assistance Program: Ryan Coon, CEO**

## **III. "Policy in Practice" Legislative Activity & REALTOR® Party Updates**

- A. Local Advocacy Efforts: Kelli Walker Starrett (LA), GAD
- B. State Advocacy Efforts: Brad Ward (MI), GAD
- C. Federal Advocacy Efforts: NAR Policy Staff

## **IV. Smart Growth Advisory Board Update: Sara Gerrish (TX), Chair**

The Smart Growth Advisory Board will be meeting on Tuesday, May 4, from 2:30 pm to 3:30 pm Central Time. The purpose of the Advisory Board is to oversee the progress of programmatic activities but will neither address NAR policy issues nor recommend policy. Specifically: to monitor and recommend actions, strategies and funding regarding existing programs and resources available to state and local REALTOR® associations to fund efforts in their community to support development that adheres to the smart growth development principles. To consider new resources that support smart growth development.

## **V. Census Update: Nia Duggins (DC), NAR Policy Representative**

## **VI. Open Discussion & HOMEwork: Cole Cannon (OH), Vice Chair**

- A. VOTE: Update Voter Registration at [realtorparty.realtor/vote](http://realtorparty.realtor/vote)

## Agenda

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B. ACT: Text REALTORS to 30644 to Join REALTOR® Party Mobile Alerts

C. INVEST: RPAC Challenge

**VII. Adjournment**